

# MechaTronix in LED

## IceLED Xtra Ultra Modular Active Star LED Cooler ø99mm



### Features & Benefits

- For high bays, flood lights and industrial lighting designs from 5,000 to 20,000 lumen
- Thermal resistance range Rth 0.25°C/W
- Modular design with mounting holes foreseen for a wide range of LED modules and COB's:
  - Zhaga Book 3 Spot Light Modules Edison Edilex SLM, Sharp INTERMO, Tridonic Talexx Stark SLE G3 / G4, Vossloh Schwabe Luga Shop, ...
  - Bridgelux ESR, Vero & Décor Vero 29 LED arrays
  - Cree XLamp CXA18, CXB18, CXA25, CXB25, CXA30, CXB30
  - Edison EdiPower II HM / HR / SD series
  - GE Infusion M series, DLM series, NPM series
  - Lumileds Luxeon COB's 1208, 1211, 1216
  - Lustrous LUSTRON 6 series LL620F, LL660D
  - Prolight Opto PACG, PACD
  - Sharp Mega Zenigata
- Diameter 99mm - Height 75mm  
Other heights on request
- High lifetime design > 60Khrs (L 10 life time @40°C)
- Warranty 5 years



### Order Information


Example : IceLED Xtra Ultra

IceLED Xtra 1

1 Ultra

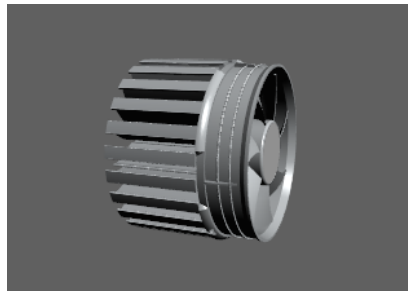
*IceLED Xtra Ultra* is designed in this way that you can mount LED modules from various manufacturers on the same LED cooler  
 Simple mounting with self tapping screws  
 Recommended screw force 6lb/in  
 Screws are available from MechaTronix

# MechaTronix in LED

## IceLED Xtra Ultra Modular Active Star LED Cooler ø99mm



### Product Details



IceLED Xtra Ultra

#### Model n°

Dimension (mm) <sup>*1</sup>	ø99 x h75
Fan Voltage (Vdc) <sup>*2</sup>	12
Fan Speed (RPM)	3000
Noise @ 1m (dBA)	<39
Weight (gr)	425
Thermal Resistance (°C/W) <sup>*3</sup>	0.25
Power Pd (W) <sup>*4</sup>	200
Heat Sink Material	AL6063-T5

<sup>\*1</sup> 3D files are available in ParaSolid, STP and IGS on request

<sup>\*2</sup> The fan requires a constant voltage power source of 12Vdc, 230mA, 2.76W

<sup>\*3</sup> The thermal resistance Rth is determined with a calibrated heat source of 30mm x 30mm central placed on the heat sink, Tamb 40° and an open environment. Reference data @ heat sink to ambient temperature rise Ths-amb 50°C  
The thermal resistance of a LED cooler is not a fix value and will vary with the applied dissipated power Pd

<sup>\*4</sup> Dissipated power Pd. Reference data @ heat sink to ambient temperature rise Ths-amb 50°C  
The maximal dissipated power needs to be verified in function of required case temperature Tc or junction temperature Tj and related to the estimated ambient temperature where the light fixture will be placed  
Please be aware the dissipated power Pd is not the same as the electrical power Pe of a LED module

To calculate the dissipated power please use the following formula:  $Pd = Pe \times (1 - \eta_L)$

Pd - Dissipated power

Pe - Electrical power

$\eta_L$  = Light efficiency of the LED module

#### Notes:

- MechaTronix reserves the right to change products or specifications without prior notice.
- Mentioned models are an extraction of full product range.
- For specific mechanical adaptations please contact MechaTronix.

# MechaTronix in LED

## IceLED Xtra Ultra Modular Active Star LED Cooler ø99mm



### Mounting Options

The IceLED Xtra Ultra modular active LED cooler is standard foreseen from a variety of mounting holes which allow direct mounting of LED engines, COB's and secondary optics on the LED heat sink.

In this way mechanical afterwork and related costs can be avoided, and lighting designers can standardize their designs on a limited number of LED coolers.

Below you find an overview of LED modules and COB's which standard fit on the IceLED Xtra Ultra LED cooler.

The IceLED Xtra Ultra is probably the most complete standard LED cooler with regards to mounting possibilities of Zhaga and the latest generation of COB LED modules.

For more details about the required mounting holes and thermal results for your specific LED brand and model, please refer to the brand LED cooler datasheets under "Brand Products" and the brand LED cooler overview under the "Download" menu.

## Zhaga



The Zhaga Consortium is developing specifications that enable the interchangeability of LED light sources made by multiple different manufactures. The Zhaga specifications, known as Books, describe the interfaces between LED luminaires and LED light engines. Zhaga's members include hundreds of companies from throughout the global lighting industry. The cooperation is governed by a consortium agreement that defines rules regarding confidentiality, intellectual property and decision making.

### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



### Zhaga Book 2 socketable LED engines

Zhaga Interface Specification Book 2 defines the interfaces of a socketable, circular LED light engine (LLE) with an integrated LED driver (electronic control gear).

The LLE has a round drum shape with maximum dimensions of 70.2 mm diameter and 45 mm height. It has a circular light-emitting surface with a typical diameter of 59 mm, and a PHJ65d type base. Zhaga Book 2 LED modules are mounted by 3 M3 screws evenly located on diameter of 79.5mm on the LED cooler.

Book 2 is similar to Book 8, except that the LLEs described in Book 2 have smaller dimensions.

Book 2 LLEs are intended primarily (but not exclusively) for use in LED luminaires for downlighting applications.

### Zhaga Book 2 compliant LED engines \*1

- Megaman Teco
- Philips Fortimo TDLM
- Tridonic Talexx Stark DLE twist

### Mounting

- Direct mounting of the LED holder PHJ65d with 3 M3 self tapping screws
- Mounting of the LED engine by twist and lock operation
- Yellow indicator marks



\*1 This is a non-binding overview of available Zhaga Book 2 LED modules at press

# MechaTronix in LED

Ice LED Xtra Ultra Modular Active Star LED Cooler ø99mm



## Mounting Options

### Zhaga Book 3 Spot Light Modules

Zhaga Interface Specification Book 3 defines the interfaces of a type-D LED light engine (non-socketable LED module with separate electronic control gear). The LED light engine LLE has a round disc shape with a maximum height of 7.2 mm and a typical diameter of 50 mm. It is suitable for spot-lighting and other applications that benefit from a small, circular source. Book 3 specifies a circular light-emitting surface (LES) that can have a range of diameters, namely 9 mm, 13.5 mm, 19 mm and 23 mm.

#### Zhaga book 3 compliant LED Spot Light modules \*1

- Edison Edilex SLM
- Osram PrevaLED CORE
- Philips Fortimo SLM
- Sharp INTERMO
- Tridonic Talexx Stark SLE
- Vexica Lumaera
- Vossloh Schwabe Luga Shop

\*1 This is a non-binding overview of available Zhaga book 3 LED modules at press

#### Zhaga Book 3 mounting through the use of LED holders and connectors

With the use of Zhaga Book 3 mechanical compatible LED holders, a wide variety of LED COB's can be mounted in the same way on these LED coolers.

Zhaga Book 3 compatible LED holders can be found from BJB, TE Connectivity (Tyco), Molex and Ideal Industries.



#### LED COB's for which Zhaga book 3 LED holders are available

- Bridgelux V15, V18, ES rectangular LED array
- Citizen CitiLED CLL032, CLU034, CLL042, CLU044
- Cree XLamp CXA18xx, CXA25xx, CXA30xx
- Edison Opto HM16, HM30, HM40
- Lextar Nimbus 2000, 3000
- LG Innotek LEMWM18 (10W, 13W, 17W, 24W), LEMWM28 (40W)
- Lustrous Lustron LL613F, LL620F, LL630F, LL630D, LL660D
- Nichia J216, J360, L110, L121, L204
- Osram Soleriq P13, S13, S19, E30
- Lumileds Luxeon 1203, 1204, 1205, 1208, 1211 and 1216 Luxeon K12 and K16
- Prolight Opto PABA, PACC, PACD, PACF, PACG
- Samsung LC026, LC040
- Seoul Semiconductor ZC12, ZC18, ZC25, ZC40, ZC60
- Sharp Mega Zenigata and Tiger Zenigata
- Tridonic Talexx Stark SLE Gen3 Mini LES 17

#### Mounting

- Direct mounting with 2 M3 self tapping screws  
Green indicator marks

#### Reflector ring Mounting

- This optional ring can be mounted on top of the Edison Opto EdiLex spot light module and provides in this way an easy plug-and-play attachment of various reflectors.
- Mounting with 3 self tapping screws M3 x 10mm  
Red indicator marks



# MechaTronix in LED

## Ice LED Xtra Ultra Modular Active Star LED Cooler ø99mm



### Mounting Options



#### Zhaga Book 5 socketable LED engines

Zhaga Interface Specification Book 5 defines the interfaces of LED light engines (LEEs) comprising a socketable, circular LED module with a separate LED driver (electronic control gear).

The circular LED modules in Book 5 have maximum dimensions of 70 mm diameter and 21 mm height. Zhaga Book 5 LED modules are mounted by 4 M4 screws on diameter of 58.42mm on the LED cooler (NOT evenly located). Book 5 allows optical accessories with defined widths of up to 180 mm and heights up to 180 mm.

Book 5 LED modules have typical light-emitting surface (LES) diameters ranging from 13.5 mm to 26 mm. Book 5 LLEs are primarily intended for use in down-lighting or spot-lighting luminaires.

#### Zhaga Book 5 compliant LED engines \*1

- GE Infusion LED M-series Spot Light Modules
- GE Infusion LED DLM-series Down Light Modules
- GE Infusion LED NPM-series Narrow Punch Modules

\*1 This is a non-binding overview of available Zhaga Book 5 LED modules at press.

#### Mounting

- Direct mounting of the LED collar with 4 M4 self tapping screws

Mounting of the LED engine by twist and lock operation  
Blue indicator marks



#### Zhaga Book 6 socketable LED engines

Zhaga Interface Specification Book 6 defines the interfaces of a socketable, circular LED light engine (LLE) with an integrated LED driver (electronic control gear).

The LLE has nominal dimensions of 90 mm diameter and 42 mm height, and has a GH76p base. Zhaga Book 6 LED modules are mounted by 3 M3 screws evenly located on diameter of 79.5mm on the LED cooler.

The socketable Book 6 LLE fits into a holder, which has a diameter that does not exceed the diameter of the LLE itself. This enables compact luminaire designs.

Book 6 LLEs are applicable for downlights, pendant luminaires, and wall-mounted and recessed luminaires.

#### Zhaga Book 6 compliant LED engines \*1

- Toshiba E-Core LED Light Engine LED LEV11 and LEV16

\*1 This is a non-binding overview of available Zhaga Book 6 LED modules at press.

#### Mounting

- Direct mounting of the LED holder GH76p with 3 M3 self tapping screws

Mounting of the LED engine by twist and lock operation  
Yellow indicator marks

# MechaTronix in LED

Ice LED Xtra Ultra Modular Active Star LED Cooler ø99mm



## Mounting Options

### Zhaga Book 11 Spot Light Modules

Zhaga Interface Specification Book 11 defines the interfaces of LED light engines (LLEs) comprising a circular, non-socketable LED module with a separate LED driver (electronic control gear). The LED modules in Book 11 have an overall diameter of 35 mm and a height of 3.5 mm. Zhaga Book 11 LED modules are mounted by 2 M3 screws evenly located on diameter of 25mm on the LED cooler. There are three LLE categories in Book 11, which are defined by the maximum diameter of the circular light-emitting surface (LES): 6.3 mm, 9.0 mm, 13.5 mm. Book 11 LLEs are suitable for spot-lighting and other applications that benefit from a small, circular source.



#### LED COB's for which Zhaga book 11 LED holders are available

- Bridgelux V10 / V13
- Citizen CitiLED CLL022, CLU024
- Cree XLamp CXA13xx, CXA15xx
- Edison Opto HM05, HM09
- Lextar Nimbus 1500
- Osram Soleriq P6, P9, P13, S13
- Prolight Opto PACB, PACE
- Seoul Semiconductor ZC6
- Sharp Mini Zenigata
- Tridonic Talexx Stark SLE Gen3 Mini LES 10

#### Mounting

- Direct mounting with 2 M3 self tapping screws
- Orange indicator marks

# MechaTronix in LED

## Ice LED Xtra Ultra Modular Active Star LED Cooler ø99mm



### Mounting Options

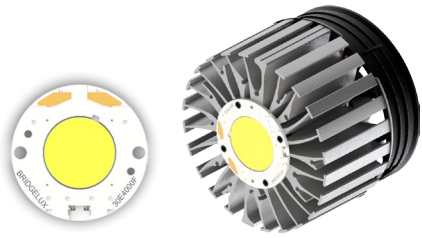
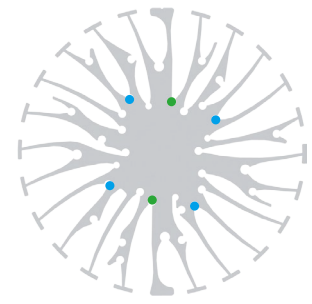
#### Bridgelux LED Arrays



Bridgelux is a leading provider of high power, cost effective and energy efficient light emitting diode (LED) solutions. Leveraging patented light source technology, Bridgelux LED Arrays replace traditional technologies (such as incandescent, halogen, fluorescent and high intensity discharge lighting) with integrated solid state light sources enabling high performance and energy-efficient products for the general lighting market.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



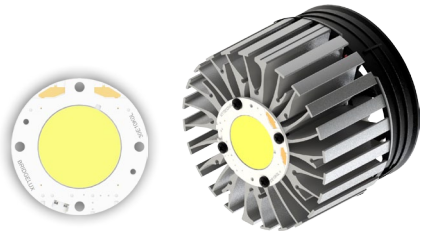
#### Bridgelux Vero 29 LED Array

##### Model names

- Vero 29 BXRC-27x10K0
- Vero 29 BXRC-30x10K0
- Vero 29 BXRC-35E10K0
- Vero 29 BXRC-40E10K0
- Vero 29 BXRC-50C10K0

##### Mounting

- Direct mounting with 4 self tapping screws M3 x 6mm
- Blue indicator marks



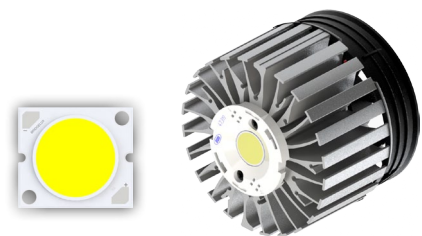
#### Bridgelux Décor Vero 29 LED Array

##### Model names

- BXRC-xxA10K1-L-23
- BXRC-56G10K0-L-04

##### Mounting

- Direct mounting with 4 self tapping screws M3 x 6mm
- Blue indicator marks



#### Bridgelux ES Rectangle LED Array

##### Model names

- BXRA-xxx0800
- BXRA-xxx1200
- BXRA-xxx2000
- BXRA-40E0950
- BXRA-40E1350
- BXRA-40E2200
- BXRA-xxC1100
- BXRA-xxC1600
- BXRA-xxC2600

##### Mounting

- With Zhaga Book 3 LED holder
- BJB spotlight connector 47.319.2040
- Mounting with 2 self tapping screws M3 x 6mm
- Green indicator marks

# MechaTronix in LED

## Ice LED Xtra Ultra Modular Active Star LED Cooler ø99mm



### Mounting Options

#### Cree XLamp LED Array

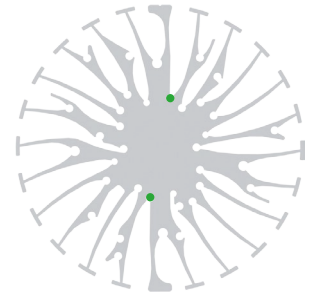


Cree XLamp® LEDs deliver the industry's best lighting-class performance and are application-optimized to enable the lowest system cost.

Cree's new CXA LED Arrays deliver high lumen output and efficacy in a family of single, easy-to-use components. Optimized to simplify designs and lower system cost, Cree's CXA LED arrays are available in system level performance from 300 to over 16,000 lumens and can enable applications ranging from GU10s and commercial downlights to outdoor area lighting and high-bay lighting.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Cree XLamp CXA18 / CXB18 LED Array



##### Model names

- CXA1830-xxxx
- CXB1830-xxxx
- CXA1850-xxxx

##### Mounting

- With Zhaga Book 3 LED holder
- BJB Spotlight connector 47.319.2131 (CXA1830 excluded)
- Ideal Industries Chip-Lok™ holder 50-2101CR
- TE Connectivity Lumawise type Z50 2213401-1
- TE Connectivity Lumawise type Z50 2213401-2
- Mounting with 2 self tapping screws M3 x 10mm
- Green indicator marks

#### Cree XLamp CXA25 / CXB25 LED Array



##### Model names

- CXA2520-xxxx
- CXA2530-xxxx
- CXB2530-xxxx
- CXA2540-xxxx
- CXB2540-xxxx
- CXA2590-xxxx

##### Mounting

- With Zhaga Book 3 LED holder
- BJB Spotlight connector 47.319.2141
- Ideal Industries Chip-Lok™ holder 50-2102CR
- TE Connectivity Lumawise type Z50 2213407-1
- TE Connectivity Lumawise type Z50 2213407-2
- Mounting with 2 self tapping screws M3 x 10mm
- Green indicator marks

#### Cree XLamp CXA30 / CXB30 LED Array



##### Model names

- CXA3050-xxxx
- CXB3050-xxxx
- CXA3070-xxxx
- CXB3070-xxxx

##### Mounting

- With Zhaga Book 3 LED holder
- BJB Spotlight connector 47.319.2151
- Ideal Industries Chip-Lok™ holder 50-2234C
- Mounting with 2 self tapping screws M3 x 10mm
- Green indicator marks

# MechaTronix in LED

## Ice LED Xtra Ultra Modular Active Star LED Cooler ø99mm



### Mounting Options

### Edison Opto LED Modules and COB's



Edison Opto with headquarters in Chung-Ho Dist, New Taipei City, Taiwan is a professional LED manufacture with specializes in designing and producing High-power LEDs, solid state lighting applications, LED sensors and SPDIFs. In response to rapid growth of capacity demand, Edison Opto has established factories in Dongguan and Yangzhou China and subsidiaries in USA and Germany. Edison Opto COB LED modules outstand in light quality and are available in the broadest lumen and CRI range available on the market.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Edison Opto Edipower II HM

##### Model Names 30W

- 2PHM30xxxx

##### Mounting

- With Zhaga Book 3 LED holder
- BJB Spotlight connector 47.319.2021
- Ideal Industries Chip-Lok™ holder 50-2103CT
- TE Connectivity Lumawise type Z50 2213254-1
- TE Connectivity Lumawise type Z50 2213254-2
- Mounting with 2 self tapping screws M3 x 8mm
- Green indicator marks

##### Model Names 40W

- 2PHM40xxxx

##### Mounting

- With Zhaga Book 3 LED holder
- BJB spotlight connector 47.319.2030
- Ideal Industries Chip-Lok™ holder 50-2204CT
- Mounting with 2 self tapping screws M3 x 8mm
- Green indicator marks

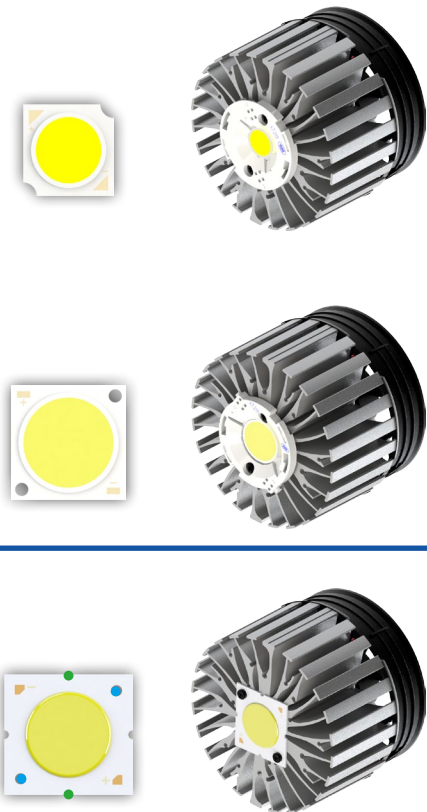
#### Edison Opto EdiPower II HR / SD

##### Model names

- 2PHR35xxxx
- 2PSD40xxxx
- 2PSD50xxxx

##### Mounting

- Direct mounting with 2 self tapping screws M3 x 6mm side holes
- Green indicator marks
- Direct mounting with 2 self tapping screws M3 x 6mm corner holes
- Blue indicator marks



# MechaTronix in LED

## Ice LED Xtra Ultra Modular Active Star LED Cooler ø99mm



### Mounting Options



#### Edison Opto EdiLex Spot Light Module (SLM)

##### Model names

- 5PHV35xxxx

##### Mounting

- Direct mounting with 2 self tapping screws M3 x 10mm
- Green indicator marks

### GE Lighting LED Modules



GE Infusion™ is a game-changing technology and one of the most flexible LED lighting solutions on the market. As a designer, OEM or end-users, you can choose from an extensive selection of modules. Plus, there's the assurance of GE reliability and performance.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Infusion M-series Spot Light Modules

##### Model names

- Infusion M4500 series

##### Mounting

- Twist and lock LED engine
- Mounting with GE LED collar by 4 self tapping screws M4 x 6mm or 8mm
- Red indicator marks



#### Infusion DLM-series Down Light Modules

##### Model names

- Infusion DLM4000 series

##### Mounting

- Twist and lock LED engine
- Mounting with GE LED collar by 4 self tapping screws M4 x 6mm or 8mm
- Red indicator marks



#### Infusion NPM-series Narrow Punch Modules

##### Model names

- MP30/827/W/N
- MP30/830/W/N
- MP30/930/W/N
- MP30/840/W/N

##### Mounting

- Twist and lock LED engine
- Mounting with GE LED collar by 4 self tapping screws M4 x 6mm or 8mm
- Red indicator marks

# MechaTronix in LED

## Ice LED Xtra Ultra Modular Active Star LED Cooler ø99mm



### Mounting Options

#### Lumileds LED COB



Lumileds LUXEON COB is a new breakthrough in efficacy for arrays. Due to its industry leading small Light Emitting Surfaces (LES), the COB array is very easy work with and will enable easier and less expensive designs. All LUXEON COBs are available in a single 3-step as well as a single 5-step MacAdam Ellipse, ensuring uniform optical performance in the application. Ideal applications include down lights and directional lamps.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Luxeon COB 1208

##### Model names

- Luxeon COB LHC1-xxxx-1208

##### Mounting

- Direct mounting with 2 self tapping screws M3 x 6mm  
Red indicator marks
- With Zhaga Book 3 LED holder  
BJB spotlight connector 47.319.2011  
Ideal Industries Chip-Lok™ holder 50-2100SH  
TE Connectivity Lumawise type Z50 2213130-1  
TE Connectivity Lumawise type Z50 2213130-2  
Mounting with 2 self tapping screws M3 x 8mm  
Green indicator marks



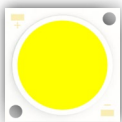
#### Luxeon COB 1211

##### Model names

- Luxeon COB LHC1-xxxx-1211

##### Mounting

- With Zhaga Book 3 LED holder  
BJB spotlight connector 47.319.2030  
Ideal Industries Chip-Lok™ holder 50-2204CT  
Mounting with 2 self tapping screws M3 x 8mm  
Green indicator marks



#### Luxeon COB 1216

##### Model names

- Luxeon COB LHC1-xxxx-1216

##### Mounting

- With Zhaga Book 3 LED holder  
BJB spotlight connector 47.319.2030  
Ideal Industries Chip-Lok™ holder 50-2204CT  
Mounting with 2 screws M3 x 10mm  
Green indicator marks



# MechaTronix in LED

Ice LED Xtra Ultra Modular Active Star LED Cooler ø99mm



## Mounting Options

### Lustrous LED COB

## LUSTROUS

Green Technology of Lighting

LUSTROUS unique Chip-on-Board (COB) packaging technology of High Power LED leads the core competence of LUSTROUS. COB packaging technology shows excellent thermal management and high efficiency performance. One of the benefits of COB is bright, uniform light output. The excellent low thermal resistance is achieved through state of the art COB technology on highly conductive substrates. This enables low junction temperatures at chip level for much higher efficiencies.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Lustrous Lustron LL620F LED COB

##### Model names

- Lustron LL620F1208-xxx

##### Mounting

- With Zhaga Book 3 LED holder
- BJB spotlight connector 47.319.2021
- Ideal Industries Chip-Lok™ holder 50-2103CT
- Mounting with 2 self tapping screws M3 x 8mm
- Green indicator marks



#### Lustrous Lustron LL660D LED COB

##### Model names

- Lustron LL660D1210-xxx

##### Mounting

- With Zhaga Book 3 LED holder
- BJB spotlight connector 47.319.2030
- Ideal Industries Chip-Lok™ holder 50-2204CT
- Mounting with 2 self tapping screws M3 x 8mm
- Green indicator marks

# MechaTronix in LED

## Ice LED Xtra Ultra Modular Active Star LED Cooler ø99mm



### Mounting Options

#### Prolight Opto LED COB's



Founded in October 2004, Prolight Opto Technology Corporation is a professional manufacturer of LED packaging, dedicated to the research, development, and manufacturing of mid-to-high-power, high reliability LED packages. Prolight Opto continually invests over 6% of sales revenue in R&D and patents. With own package patents from the US and Taiwan they insure a wide range of LED emitters in the smallest foot prints and COB LED modules with perfect thermal management and high density lumen output.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Prolight Opto CG series PACG COB

##### Model names

- PACG-110xxx-xxxx

##### Mounting

- With Zhaga Book 3 LED holder
- BJB Spotlight connector 47.319.2030
- Mounting with 2 self tapping screws M3 x 6mm
- Green indicator marks



#### Prolight Opto CIII series PACD COB

##### Model names

- PACD-40xxx-xxxx

##### Mounting

- With Zhaga Book 3 LED holder
- BJB Spotlight connector 47.319.2030
- Mounting with 2 self tapping screws M3 x 6mm
- Green indicator marks

# MechaTronix *in* LED

*Ice LED Xtra Ultra* Modular Active Star LED Cooler ø99mm



## Mounting Options

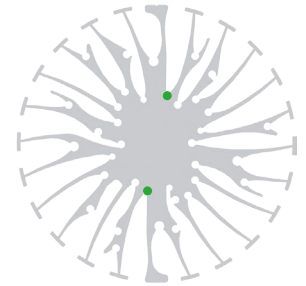
### Sharp LED Modules & COB

# SHARP

Sharp Zenigata Chip on Board (COB) technology leverages 40 years of LED expertise to help your products outshine the competition with some of the highest brightness-per-watt in the industry. Sharp's new Mega Zenigata 50W – 80W modules take traditional, high-power lighting applications head on with power-saving LED alternatives. Sharp Devices Europe has launched an important new portfolio of LED modules dubbed INTERMO. The Standard INTERMO is a Zhaga Book 3 form-factor module, which ensures compatibility with a large eco-system of third-party products.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Sharp INTERMO Standard / Slim LED Modules

##### Model names

- GW7MMExxGZC - 5000 lm

##### Mounting

- Direct mounting with 2 self tapping screws M3 x 6mm
- Green indicator marks



#### Sharp Mega Zenigata 50-80W LED COB

##### Model names

- GW5DxxMR5
- GW6DxxNFC

##### Mounting

- With Zhaga Book 3 LED holder
- BJB spotlight connector 47.319.2011
- Ideal Industries Chip-Lok™ holder 50-2100SH
- Mounting with 2 self tapping screws M3 x 6mm
- Green indicator marks

# MechaTronix in LED

## Ice LED Xtra Ultra Modular Active Star LED Cooler ø99mm



### Mounting Options

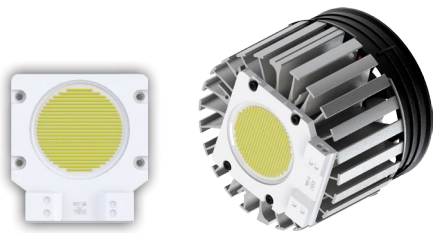
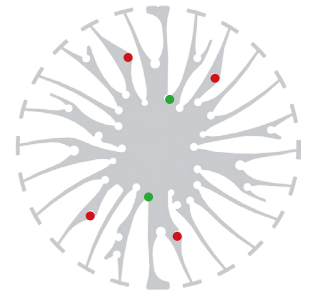
#### Vossloh Schwabe LED Modules



Vossloh-Schwabe is an independent brand within the Panasonic Group responsible for the global development of the business area "Components for light technology". Panasonic employs 367,000 members of staff with an annual turnover of 76.75 billion Euros (8692.7 billion yen) and is represented throughout the world by more than 634 companies or representations in Asia, America and Europe. The Vossloh Schwabe Luga Shop LED modules are ideal solution for high-end luminaire designs where quality stands at the first place.

#### Mounting indicator marks overview

MechaTronix recommends the use of a high thermal conductive interface between the LED module and the LED cooler. Either thermal grease, a thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended. Thermal pads or phase change thermal pads can be pre-applied from MechaTronix.



#### Luga Industrial LED modules

##### Model names

- WU-M-467 / WU-M-443

##### Mounting

- Direct mounting with 4 self tapping screws M3 x 10mm
- Red indicator marks



#### Luga Shop 2014 LED modules

##### Model names

- WU-M-485 / WU-M-462
- WU-M-486 / WU-M-464

##### Mounting

- Direct mounting with 2 self tapping screws M3 x 10mm
- Green indicator marks

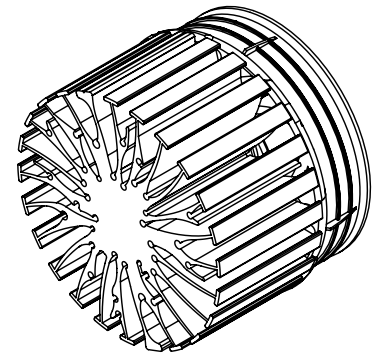
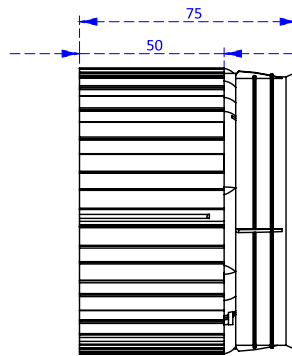
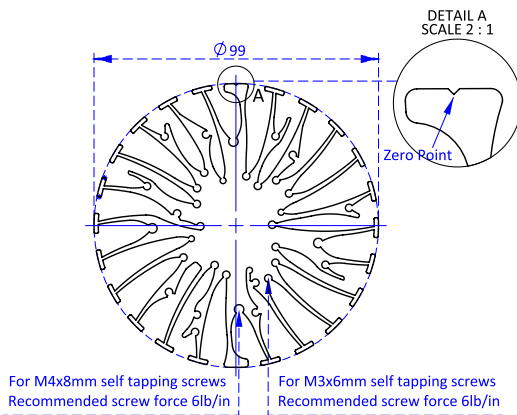
# MechaTronix in LED

## IceLED Xtra Ultra Modular Active Star LED Cooler ø99mm



### Drawings & Dimensions

### Example: IceLED Xtra Ultra



### Thermal Data

$P_d = P_e \times (1 - \eta_L)$			LED Light efficiency, $\eta_L$ (%)			Heat sink to ambient thermal resistance $R_{hs-amb}$ ( $^{\circ}C/W$ )	Heat sink to ambient temperature rise $T_{hs-amb}$ ( $^{\circ}C$ )
			17%	20%	25%	IceLED Xtra Ultra	IceLED Xtra Ultra
Dissipated Power $P_d(W)$	50	Electrical Power $P_e(W)$	60.2	62.5	66.6	0.25	12.5
	75		90.3	93.7	100.0	0.25	18.8
	100		120.4	125.0	133.3	0.25	25.0
	150		180.7	187.5	200.0	0.25	37.5
	175		210.8	218.7	233.3	0.25	43.8
	200		240.9	250.0	266.6	0.25	50.0

Heat sink to ambient temperature rise  $T_{hs-amb}$  ( $^{\circ}C$ )

