



## GCD-SE SERIES

### Single Ended DC Gage Heads

#### SPECIFICATIONS

- **Hermetically sealed housing**
- **Single ended 8.5 to 24VDC supply**
- **Low current consumption (only 6mA)**
- **Ideal for battery operation**
- **IEC IP68 rating to 1,000 PSI [70 bars]**
- **Long strokes up to 2 inches**
- **Hardened tool steel contact tip**
- **High side load resistance**

The GCD-SE Series of heavy-duty DC operated gage heads enable high performance in environments containing moisture, dirt, and fluid contaminants. With a spring loaded LVDT, a precision linear bearing, and internal conditioning electronics operating on a single ended 8.5 to 28VDC input with minimal current draw, the GCD-SE is ideally suited to portable measurement applications in difficult environments. Internal EMI, ESD and RFI protection, provide CE compliance when correctly installed. Synchronous demodulation ensures unsurpassed noise rejection.

These robust gage heads allow measurements over stroke ranges from 0 to 0.1 inch [2.54mm] up to 0 to 2 inches [50.8 mm]. The spring force is typically 9oz [255 grams] at fully compressed electrical stroke. A removable black-chromed, hardened tool steel tip is threaded (4-48UNF-2A) to the working end. Internal construction prevents the core and shaft from rotating as they move longitudinally. The integral electrical connector (welded) provides for easy installation and allows replacing a damaged cable without sacrificing the sensor. Installation and adjustment are facilitated by an external 1/2-20 mounting thread and the two locknuts supplied with each unit.

Like in most of our LVDTs, the GCD-SE windings are vacuum impregnated with a specially formulated, high temperature, flexible resin, and the coil assembly is potted inside its housing with a two-component epoxy. This provides excellent protection against hostile environments such as high vibration and shock.

The ruggedness, long life cycle, and very high reliability of the GCD-SE Series provide the lowest cost of ownership over the life of the equipment onto which they are installed. The one-piece front end (barrel which contains the bearing assembly), machined from solid stainless steel bar, coupled with a bronze bushing, has far greater resistance to bending forces and side loads compared to other designs. This is particularly important on the longer stroke versions; it reduces the common risk of probe damage/bending during installation or maintenance of industrial equipment. The GCD-SE Series designs also require fewer parts and weld joints, thereby increasing overall structural integrity and reliability.

#### FEATURES

- All-welded stainless steel construction
- Resistant to harsh environments
- MS type connector (MIL-C-5015)
- Long cycle life
- CE compliant
- Calibration certificate supplied with each unit
- Air extend/spring retract available (*consult factory*)

#### APPLICATIONS

- Roller Gap Control
- In-process Wet Grinding
- Hand Held Gages
- X-Y Positional Feedback
- Automotive chassis track testing
- Remote site monitoring

## PERFORMANCE SPECIFICATIONS

| ELECTRICAL SPECIFICATIONS              |                                                                                                    |                  |                  |               |               |
|----------------------------------------|----------------------------------------------------------------------------------------------------|------------------|------------------|---------------|---------------|
| Parameter                              | GCD-SE 100                                                                                         | GCD-SE 250       | GCD-SE 500       | GCD-SE 1000   | GCD-SE 2000   |
| Stroke/gaging range                    | 0 to 0.10 [2.54]                                                                                   | 0 to 0.25 [6.35] | 0 to 0.50 [12.7] | 0 to 1 [25.4] | 0 to 2 [50.8] |
| Sensitivity (VDC/inch)                 | 50                                                                                                 | 20               | 10               | 5             | 2.5           |
| Supply voltage                         | +8.5 to +28VDC                                                                                     |                  |                  |               |               |
| Supply current                         | 10mA maximum; 6mA typical                                                                          |                  |                  |               |               |
| Line regulation                        | 0.2 mV/V                                                                                           |                  |                  |               |               |
| Output voltage range                   | 0 to +5VDC (4 wire); +1 to +6VDC (3 wire) - Increases when the core is displaced towards connector |                  |                  |               |               |
| Output Impedance                       | 1 Ohm                                                                                              |                  |                  |               |               |
| Noise and ripple                       | 10 mV RMS, maximum                                                                                 |                  |                  |               |               |
| Non-linearity                          | ±0.25% of FR, maximum                                                                              |                  |                  |               |               |
| Repeatability                          | 25 µ-inch [0.6 µm]                                                                                 |                  |                  |               |               |
| Stability                              | 0.1% of FSO after warm up                                                                          |                  |                  |               |               |
| Temperature coefficient of sensitivity | 0.028%/°F [0.05%/°C]                                                                               |                  |                  |               |               |
| Frequency response (dynamic)           | 15Hz, maximum                                                                                      |                  |                  |               |               |

| ENVIRONMENTAL SPECIFICATIONS & MATERIALS |                                                                      |
|------------------------------------------|----------------------------------------------------------------------|
| Operating temperature                    | -13°F to +185°F [-25°C to 85°C]                                      |
| Survival temperature                     | -65°F to +250°F [-55°C to 125°C]                                     |
| Shock survival                           | 250 g (11ms half-sine)                                               |
| Vibration tolerance                      | 10 g up to 2kHz                                                      |
| Housing material                         | AISI 400 Series stainless steel                                      |
| Electrical connector                     | 6-pin MS type connector (MIL-C-5015)                                 |
| IEC 60529 rating                         | IP68 to 1,000 PSI [70 bars] with use of proper mating connector plug |

### Notes:

All values are nominal unless otherwise noted

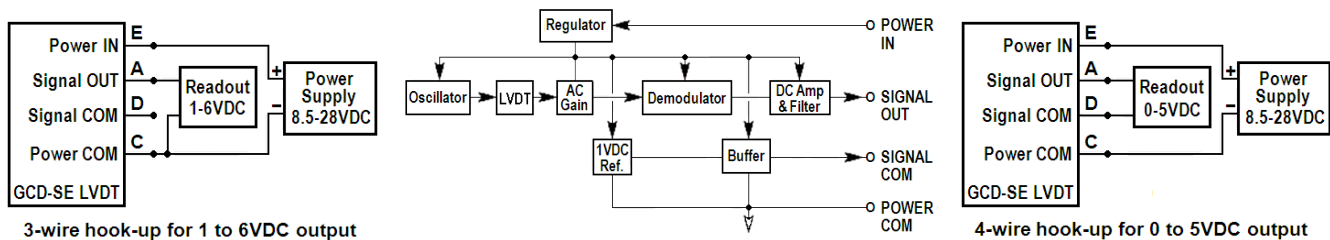
Dimensions are in inch [mm] unless otherwise noted

FR: Full Range is the stroke range, end to end; FR=S for a 0 to S stroke range

FSO (Full Scale Output): Largest absolute value of the outputs measured at the ends of the range

## WIRING SCHEMATICS & BLOCK DIAGRAM

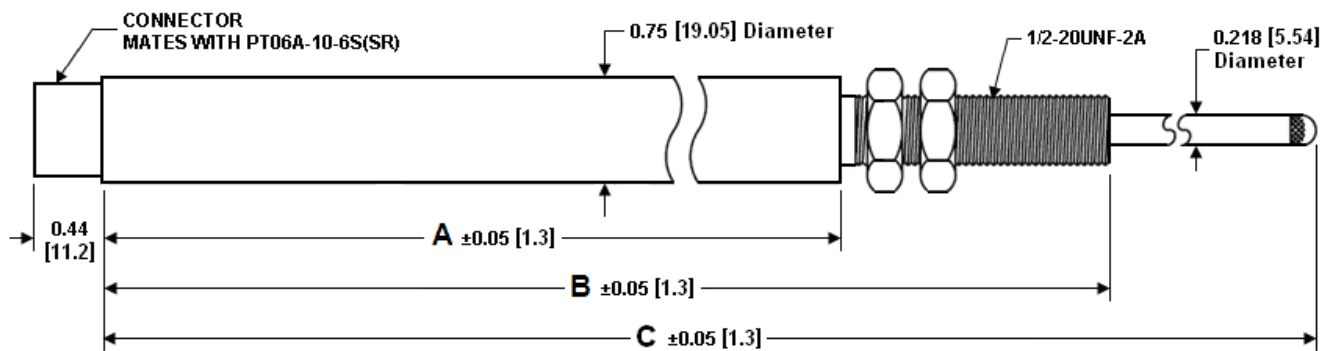
**Important:** NEVER connect Pins D and C together; NEVER connect Pin D to other GCD-SE's



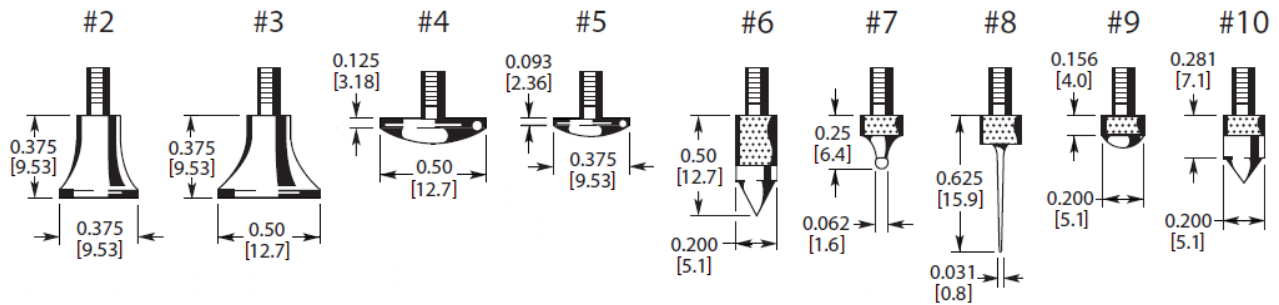
A through E: Connector pin assignments

## MECHANICAL SPECIFICATIONS

| Parameter                                           | GCD-SE 100                                                      | GCD-SE 250   | GCD-SE 500   | GCD-SE 1000   | GCD-SE 2000   |
|-----------------------------------------------------|-----------------------------------------------------------------|--------------|--------------|---------------|---------------|
| Stroke/gaging range                                 | 0.10 [2.5]                                                      | 0.25 [6.4]   | 0.50 [12.7]  | 1 [25.4]      | 2 [50.8]      |
| Pre-travel                                          | 0.15 [3.8]                                                      | 0.25 [6.3]   | 0.04 [1.0]   | 0.20 [5.1]    | 0.10 [2.5]    |
| Over-travel (minimum)                               | 0.30 [7.6]                                                      | 0.30 [7.6]   | 0.25 [6.3]   | 0.35 [8.9]    | 0.10 [2.5]    |
| Main body length "A"                                | 4.06 [103.1]                                                    | 4.9 [124.5]  | 5.76 [146.3] | 7.46 [189.5]  | 9.42 [239.3]  |
| Overall body length "B"                             | 5.42 [137.7]                                                    | 6.27 [159.3] | 7.13 [181.1] | 10.45 [265.4] | 12.41 [315.2] |
| Plunger length "C" (fully extended; 0 or 1 VDC out) | 6.48 [164.6]                                                    | 7.3 [185.4]  | 8.16 [207.3] | 12.93 [328.4] | 14.87 [377.7] |
| Weight (Ounce)                                      | 2.5 oz                                                          | 3.3 oz       | 3.5 oz       | 5.5 oz        | 8.0 oz        |
| Weight (Gram)                                       | 71 G                                                            | 93 G         | 100 G        | 156 G         | 227 G         |
| Spring force                                        | Typically 9oz [255 grams] at fully compressed electrical stroke |              |              |               |               |



## REPLACEMENT/OPTIONAL CONTACT TIPS



*Dimensions are in inch [mm]*

## GCD-SE SERIES

Single Ended DC Gage Heads

### ORDERING INFORMATION

| Description                                                    | Model         | Part Number  |
|----------------------------------------------------------------|---------------|--------------|
| 0.10 inch gage head                                            | GCD-SE 100    | 02351006-000 |
| 0.25 inch gage head                                            | GCD-SE 250    | 02351007-000 |
| 0.5 inch gage head                                             | GCD-SE 500    | 02351008-000 |
| 1 inch gage head                                               | GCD-SE 1000   | 02351009-000 |
| 2 inch gage head                                               | GCD-SE 2000   | 02351010-000 |
| OPTIONS                                                        |               |              |
| Air extend/spring retract gage head ( <i>Consult factory</i> ) | All GC Series | xxxxxxxx-150 |

| ACCESSORIES                           |                             |              |
|---------------------------------------|-----------------------------|--------------|
| DC power supply (15VDC)               | Model PSD 40-15             | 02291339-000 |
| Mating connector kit                  | PT06A-10-6S(SR)             | 62101011-000 |
| Cable with wired mating connector (1) | GCD-SE to Stripped & Tinned | 04290589-000 |
| Replacement contact tips              | Contact Tip 2               | 67010005-000 |
|                                       | Contact Tip 3               | 67010006-000 |
|                                       | Contact Tip 4               | 67010002-000 |
|                                       | Contact Tip 5               | 67010007-000 |
|                                       | Contact Tip 6               | 67010008-000 |
|                                       | Contact Tip 7               | 67010009-000 |
|                                       | Contact Tip 8               | 67010010-000 |
|                                       | Contact Tip 9               | 67010001-000 |
|                                       | Contact Tip 10              | 67010011-000 |

(1) Cables are shielded, 10 foot long, and rated 80°C [176°F] operating. Consult factory for other lengths.

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